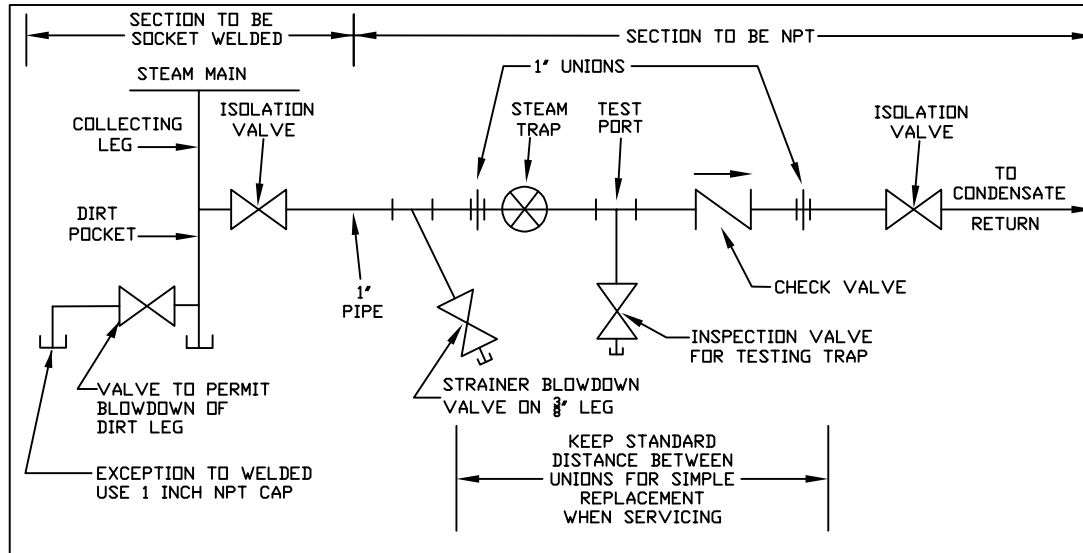


STEAM TRAP PIPING



ALL 1" PIPE AND PIPE NIPPLES TO  
BE SCH. 80 SEAMLESS PIPE  
ALL 1" Y STRAINERS 300# SOCKET WELD  
ALL (4) 1" GATE VALVES TO BE  
600# SOCKET WELD VOGT GATE VALVES  
CHECK VALVES 600# VOGT NPT  
300# UNIONS-NPT - 1000# 90°EL'S NPT

COLLECTING AND DIRT LET SIZING:

STEAM MAIN	COLLECTING AND DIRT LEG
UP TO 4"	EQUAL TO STEAM MAIN
4" AND GREATER	1/2 SIZE OF STEAM MAIN, 4" MINIMUM

COLLECTOR LEG LENGTH SHALL BE 1.5 X  
STEAM MAIN DIAMETER, 8" MINIMUM.